



- Loctite "514" Master Gasket (92-12564-2)
- 2 Cycle Outboard Oil (92-13249A24)
- Loctite "RC/680" Retaining Compound (92-809833)
- 2-4-C w/Teflon (92-850736A1)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	885	9811A19	CYLINDER BLOCK	1		5
2	16	90350 9	STUD (M10X1.5X64)	4		5
3	16	815443 1	STUD (M10X1.5X155)	6		5
4	22	32802 2	PIPE PLUG (1/8 IN.)	1		5
5	22	36382	PIPE PLUG (1/4 IN.-18)	1	(NON OIL INJECTION)	5
6		824857 2	WATER DEFLECTOR	4		5
7	21	43278 3	CHECK VALVE	1	(OIL INJECTION)	5
8		821583	PIN	2		5
9	17	43044	DOWEL PIN	1		5
10	10	818934 35	SCREW (M8 X 35)	14		5
11	10	824461 80	SCREW (M10X1.5)	8		5
12	17	67296	CENTER MAIN PIN	3		5
13	19	850309	STOP PLUG	6		5
14		NSS	PLUG-SERIAL NUMBER	1		
15		821762 1	TIMING POINTER	1		
16	10	821300 12	SCREW (M6 X 12)	1		
17	54	816311T	STA-STRAP	AR		5
18	32	826544A 1	TUBING-MOLDED	1		5
19	22	68727 1	ELBOW	1		5
20	12	856774	WASHER	10		
21	11	40136 10	NUT	10		
22		825675 1	BRACKET	1		
23	10	821300 12	SCREW (M6 X 12)	1		
24		821105 1	BRACKET-ALTERNATOR	1		
25	10	818934 50	SCREW (M8 X 50)	2		
26		821225 1	BRACKET	1		
27	10	821300 12	SCREW (M6 X 12)	2		
28		822486	GUIDE BRACKET	1		
29		821909	SENSOR	1		
30	10	821045 10	SCREW (M5 X 10)	1		
31		818574	SEAL- CYLINDER HEAD	2		5
32	25	818573	O RING	6	(S/N-0T178499 & BELOW)	2,5
32		878453	SEAL	6	(S/N-0T178500 & UP)	2,5
33		812851A 3	CYLINDER HEAD	2	(SEAPRO/MARATHON)(S/N-0T1	5
33		812851A15	CYLINDER HEAD	1	(SEAPRO/MARATHON)(S/N-0T	5
33		812851A 2	CYLINDER HEAD	2	(NON SEAPRO/MARATHON)	5
34		833072	THERMOSTAT (143 DEGREES)	2		5
35	27	62386	GASKET- THERMOSTAT	2		2,5
36		19801A 1	COVER- THERMOSTAT	2		5
37	22	816781 1	ELBOW	2		5
38	22	77652101	TUBING (19 IN.)	1	(PORT)	5